

**baby lock**

# Gloria

## **BLETS8**

The Gloria conquers serging in a way you never thought possible thanks to RevolutionAir™ threading.

Thread the loopers with just the touch of a button and then thread the needles automatically with the touch of another button!

You'll have more time to focus on your creativity than worrying about setting up your machine.

The Gloria also has all the features you've come to expect from Baby Lock Overlock Sewing Machines that make all your creative dreams a reality.



# Serging Redefined

Whether it's creating a new christening dress, making new pillows and curtains to refresh the look of a room or even putting together a t-shirt quilt, you need a babylock sewing machine that delivers pristine stitches every time.

*Revolution*  
*Air*  
THREADING

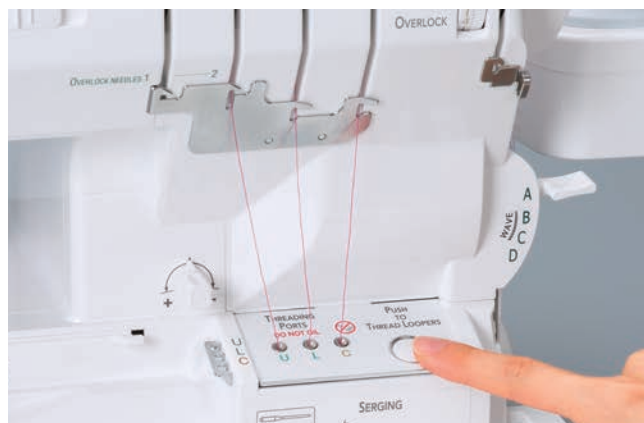


Using patented RevolutionAir™ threading, Gloria's loopers and needles are threaded for you with just the touch of a button. RevolutionAir™ technology minimizes setup and gives you more time to create all your important projects. No more frustration, no more guessing -- the Gloria is threaded and ready to go each and every time.



## RevolutionAir™ Needle Threading

Engage the RevolutionAir™ threader, push a button and the Gloria's needles are threaded! Baby Lock's RevolutionAir Threading makes setting up your machine faster and easier than ever, every single time.



## RevolutionAir™ Looper Threading

Insert thread into one of the Gloria's threading ports, push the button and a gust of air quickly pushes it through the patented tubular loopers, exactly where you need it every time. Tangles, knots and breakage are now a thing of the past!



## Largest Throat Space

Easily serge large projects with room to spare. You'll love adding decorative stitches to yards and yards of fabric.



## Automatic Thread Delivery (ATD)

Never worry about tension adjustment again. Enjoy perfectly balanced stitches regardless of the type of fabric you're using. The built-in stitch fingers actually move with the knife blade, adjusting the seam consecutively with the cutting width. ATD lets you thread your loopers in any order.



### Pure Lighting – Six LED Lights

Clearly see every stitch, fabric and thread color under six bright LED lights.



### Variable Speed Control

Always stitch at a comfortable pace for the utmost precision.



### Knee Lift

Raise the presser foot by simply moving the attachable lever with your knee. This leaves both of your hands free for extra control on detailed stitches.



### Convenient Presser Foot Lever

An easy-access presser foot lever on the right side of the machine lets you quickly make adjustments.



### Chain needle thread guide

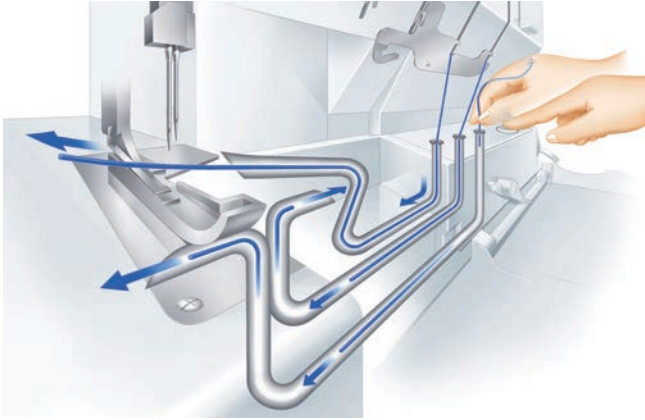
To make it easy to apply needle threads. It became possible to put thread more easily than the last threading. It is a result of devising by changing the shape and having a slope.



### 4-Holes Sewing Table

Sewing table changed from "2-Holes" to "4-Holes". This change let you to use Knit Woven Bias Binders.





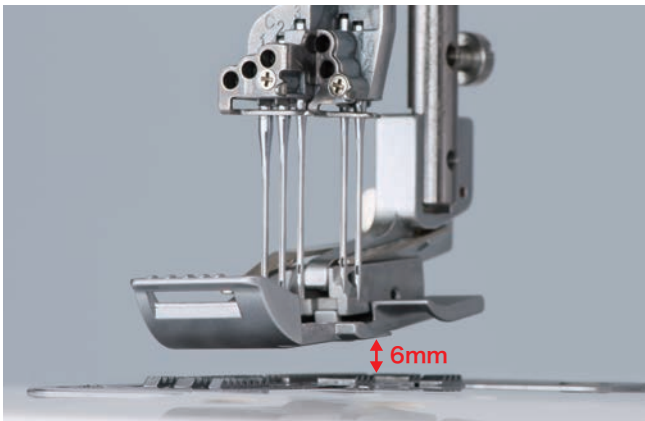
### Tubular Loopers

Imagine no exposed thread and no thread guides. Your thread remains protected and tangle-free.



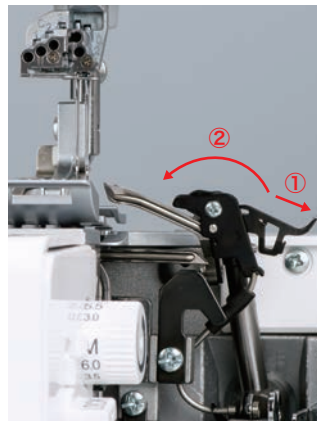
### Differential Feed

Baby Lock took the differential feed mechanism to a new level by adding a single unit feed dog mechanism. This ensures stronger feeding as well as more consistent gathering on all fabrics.



### Presser foot height up to 6mm.

Presser foot height changed to 6.0mm. With this change, it became easier to set thick fabrics.



### 2-Thread Subsidiary Loooper

Subsidiary Loooper shape was changed and you can definitely enter into the upper looper eye with two action.



### Automatic Rolled Hem

Stitch length can be easily adjusted on the gloria using one dial. This dial includes an Automatic Rolled Hem setting that will retract the built-in stitch width finger for a rolled hem finish.



### Safety Switch

With the presser up, the side cover, and the front cover open, the sewing machine is locked and can't start sewing. These will help you to use it more securely when using your overlock sewing machine.



### Vertical Needle Penetration

While most machines use slanted needles that push and damage fabric, Baby Lock's needles are set vertically and sew directly up and down. This exclusive feature protects your fabric and prevents needle deflection.



### Cover Stitch Chaining Off

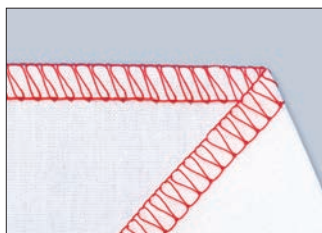
Baby Lock has made cover stitching easy to start or stop by automatically chaining off the cover stitch. What's more, the gloria sews through heavier fabrics better than most cover stitch machines.

### Variety of various seams.

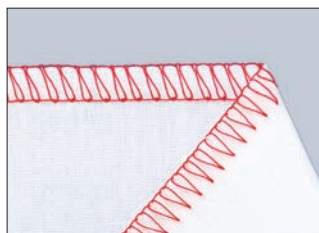
Overlock, wave lock, cover stitch, combination stitch. Because Gloria is a multifunctional machine with 8 threads, it can deal with everything and can provide variations of various seams.



4-thread Overlock



3-thread Overlock



2-thread Overlock



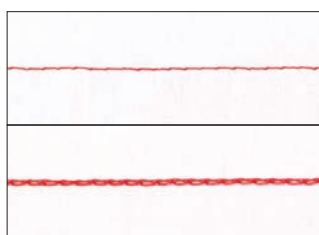
3-thread Narrow/Rolled Edge



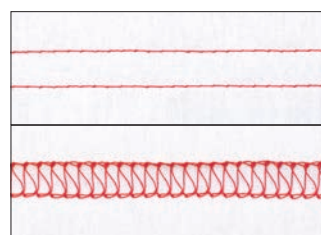
3-thread Wave Stitch



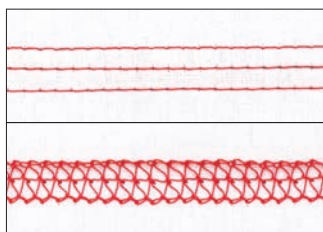
3-thread Rolled Wave Stitch



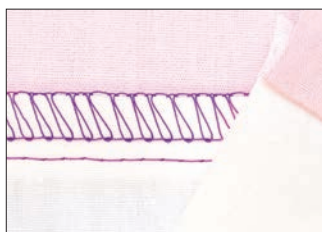
Chain Stitch



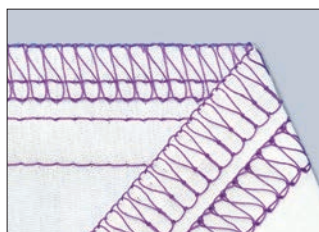
Cover Stitch Wide



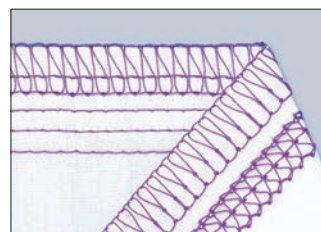
Triple Cover Stitch



5-thread Safety Stitch



7-thread Cover Stitch Wide +  
4-thread Overlock



8-thread Triple Cover +  
4-thread Overlock

# Features and Specifications

## Technology Features

- RevolutionAir™ Threading
- Automatic Thread Delivery™ System
- Pure Lighting with six LED lights
- Wide workspace of 5" to right of needle and 3" tall
- Full-Featured Differential Feed
  - 2 to 1 ratio - gathering
  - 3 to 4 ratio - stretching
- Knee lift
- Variable sewing speed control

## Advanced Serging Features

- Exclusive Wave Stitch and Reverse Wave Stitch for additional stitch options
- Serging options from two to eight threads
  - 87 Stitch combinations including Exclusive Wave Stitch and Reverse Wave Stitch for additional stitch options
  - Chain/cover stitch functions include single, double and triple cover stitch
  - Overlock stitch functions to seam and encase fabric edges
  - Flatlock stitch functions for seaming or decorative effects
- Advanced cutting system handles thick fabrics with ease
- Automatic rolled hem stitch functions create a professional finish
- Dial adjustable stitch width: 1.5 - 7.5mm, up to 16mm wide on expressive stitches
- Dial adjustable stitch length: 0.75 - 4mm
- Dial adjustable built-in rolled hem
- Bypass port and guide for special thread
- Up to 1,500 stitches per minute
- Adjustable presser foot pressure dial
- Adjustable presser foot height up to 6.0mm
- Automatic subsidiary looper for two-thread conversion

## Convenience Features

- Built-in thread cutter
- Electronic foot control and separate power cord
- Presser foot lever on the right
- Snap on, multi-purpose presser foot
- Built-in larger accessory storage
- Built-in ribbon/tape guides
- Easy full-color quick reference threading chart
- Color-coded single antennae with thread guides
- Wide sewing table for chain/cover stitching with additional attachment holes
- Needle drop tray with magnet
- Needle clamp safety plate prevents lost needle screws
- Safety switches for side door cover, front door cover, presser foot, and needle threader
- Power cord manager on machine base
- Household Needle System
  - ELx705
  - ELx705CF

## Other

- Machine weight 28.6lbs (13.4Kgs)

## Optional Accessories

### OVERLOCK OPTIONAL ACCESSORIES

Beading Foot B5002-04A-C  
Blindhem Foot B5002S06A  
Elastic Applicator Foot B5002S09A  
Lace Applicator Foot B5002S08A  
Piping/Cording Foot 5mm B5002-05A-C  
Ruffling Foot B5002S07A  
Clear Foot B5002S14A  
Curving Foot M0-36A09  
Open Toe Foot B5002T20A  
Teflon Flat Sole Foot B5002T21A

### CHAIN/COVER STITCH OPTIONAL ACCESSORIES

Belt Loop Binder 3/4" B0421S12A  
Belt Loop Binder 1-1/2" B0421S11A  
Cover Chain Foot B5002S10B  
Double Fold Bias Binder 28mm B0421S03A  
Double Fold Bias Binder 36mm B0421S02A  
Knit Woven Double Fold Bias Binder 8mm D13-4-08E  
Knit Woven Double Fold Bias Binder 10mm D13-4-10E  
Knit Woven Double Fold Bias Binder 15mm D13-4-15E  
Knit Woven Single Fold Bias Binder 15mm D13-3-15E  
Fabric Guide M0-70A09  
Pintuck Foot w/2 Guides B5002-06A-C  
Plain Hemmer 1/4" B0421S07A  
Plain Hemmer 1/2" B0421S06A  
Single Downturn Feller 1/4" B0421S10A  
Single Downturn Feller 5/8" B0421S08A  
Single Downturn Feller 1" B0421S09A  
Single Fold Bias Binder 28mm B0421S04A  
Single Fold Bias Binder 40mm B0421S05A  
OTHER OPTIONAL ACCESSORIES  
Trim bin 900N

## WARRANTY

Baby Lock machines made in Japan are renowned for their build quality and durability, giving us the confidence to offer you the following conditional warranties:

10 year Mechanical warranty

2 year Electrical warranty

2 year Electronic warranty

The warranty covers Manufacturing defects.